PARTS CATALOG

Model #7100000 Level 1
Issue Date: 3/87
Catalog #7841000
CONTENTS

Aero Reference 1
Discharge Plumbing 2
Water Rainbow™ Fill Spout Assembly 3
AMH Jet 4
Suction Plumbing 5
Suction Cover 6
Suction Fitting 7
Air Line Piping 8
Air Control Assembly 9
Air Control Knob 10
Air Blower/Piping Assembly 11
Front Load Filter/Skimmer Assemblies 12
Equipment Pack Discharge Plumbing 13
Heater Assembly 14
Pump Assembly 15
Motor/Bracket Assembly 16
Face Plate Assembly With Timer 17
Electrical Sub-Plates 18
Electrical Cabinet and Bracket Assembly 19
Control Panel Assembly 20
Control Panel Cover 21
Spa Light and Transformer Assembly 22
Skirt Assembly 23
Reed Switch Assembly (Door Mount Interlock) 24
Vent/Drain Assemblies 25
Packaging 26
Other Items Available 27

TO ORDER

Order by part numbers unless otherwise noted. Quantities shown in this catalog indicate the number of items required. When ordering, specify the quantity needed.

<table>
<thead>
<tr>
<th>PART NO.</th>
<th>MODEL</th>
<th>LEVEL</th>
<th>DESCRIPTION</th>
</tr>
</thead>
<tbody>
<tr>
<td>7100000</td>
<td>Aero</td>
<td>1</td>
<td>Built-In Front Load Filter/Skimmer Assemblies with Color-Coordinated Frame/Door/Weir; 1 HP Air Blower with Self-Draining Air Channel; Water Rainbow Fill Spout Assembly; Multi-Level Seating with Slip-Resistant Step and Bottom; Wrap-Around Redwood Trim with Removable Foam Batts; Color-Coordinated AMH Jets and Suction Cover; ¾ HP Motor/Pump Assembly; Custom-Fit Rigid Thermal Cover.</td>
</tr>
</tbody>
</table>
Repair Assemblies Are Referenced to Page Numbers Shown Below.
**SPA DISCHARGE PLUMBING**

(Flex PVC, 1½” and 2” Sch. 40 PVC Piping, shown for reference, are not available from Jacuzzi Whirlpool Bath.)

*NOTE:* Apply flex PVC primer to flex PVC prior to bonding with flex PVC cement.

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*11½"* Flex PVC x 91.00" L.

To Water Rainbow Fill Spout Assembly (P. 3)

To Jet (P. 4)

To Electrical Cabinet (P. 19)

---

*2"* Flex PVC x 24.00" L.

To Jet (P. 4)

To Jet (P. 4)

---

*2"* Flex PVC x 33.00" L.

To Equipment Pack Discharge Plumbing (P. 13)

---

**ITEM** | **P/N** | **DESCRIPTION** | **QTY**
--- | --- | --- | ---
1 | 2634000 | Repair piping Connector, 2" | 1
2 | 0828000 | Tee, 2", S x S x S | 1
3 | 7299000 | Bushing, Rdg., 2" x ¼" SPG x S | 1
4 | 7298000 | Ell, 90°, ¼ Street | 1
5 | 6380000 | Ell, 90°, ¾ S x FPT | 1
6 | 0522000 | Ell, 45°, 2", S x S | 1
7 | 0955000 | Ell, 90°, 1½" Street x Male Slip | 1
8 | 2488000 | Tee, Rdg., 2" x 2" x 1½", S x S x S | 1
9 | 0851000 | "Coupling, 2", S x S | 1
10 | 0473000 | Bushing, Reducing, 2" x 1½" SPIG x S | 1
11 | 6554000 | Switch, Flow, 1.5 PVC | 1
12 | 0167000 | Tee, 1½", S x S x S | 1
13 | 0157000 | Ell, 45°, 1½", S x S | 1
14 | 0239000 | Ell, 90°, 1½", S x S | 1
Remove protective liner and clean mating surfaces with alcohol. Press cover firmly onto body.

Clean mating surfaces with alcohol and let dry. Remove liner and apply as shown.

Apply thread sealant (type for PVC plastic) or wrap with teflon tape.

Clean shell surface around top edge of 3 holes with alcohol and let dry. Apply bead of clear or black silicone sealant.

NOTE: Flow Control Handle shown in position which will allow full water flow into spa.
To Discharge Plumbing
(P. 2)
Use ABS/PVC cement to bond jet to discharge plumbing

To Air Line Piping
(P. 8)
(Bond with ABS cement)

<table>
<thead>
<tr>
<th>ITEM</th>
<th>P/N</th>
<th>DESCRIPTION</th>
<th>QTY</th>
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<tbody>
<tr>
<td>1</td>
<td>4558914</td>
<td>Ring, Clamping-Almond-AMH/Logo</td>
<td>1</td>
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<tr>
<td>1</td>
<td>4558922</td>
<td>Ring, Clamping-Cinnabar-AMH/Logo</td>
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<tr>
<td>1</td>
<td>4558940</td>
<td>Ring, Clamping-White-AMH/Logo</td>
<td>1</td>
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<tr>
<td>1</td>
<td>4558945</td>
<td>Ring, Clamping-Silver-AMH/Logo</td>
<td>1</td>
</tr>
<tr>
<td>2</td>
<td>1834914</td>
<td>Nozzle, AMH-Almond</td>
<td>1</td>
</tr>
<tr>
<td>2</td>
<td>1834922</td>
<td>Nozzle, AMH-Cinnabar</td>
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</tr>
<tr>
<td>2</td>
<td>1834940</td>
<td>Nozzle, AMH-White</td>
<td>1</td>
</tr>
<tr>
<td>2</td>
<td>1834945</td>
<td>Nozzle, AMH-Silver</td>
<td>1</td>
</tr>
<tr>
<td>3</td>
<td>1833914</td>
<td>Body, AMH-Almond</td>
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</tr>
<tr>
<td>3</td>
<td>1833922</td>
<td>Body, AMH-Cinnabar</td>
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</tr>
<tr>
<td>3</td>
<td>1833940</td>
<td>Body, AMH-White</td>
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</tr>
<tr>
<td>3</td>
<td>1833945</td>
<td>Body, AMH-Silver</td>
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</tr>
<tr>
<td>4</td>
<td>3967000</td>
<td>Screw, Mach. PHP 8-32 x .50&quot; L.</td>
<td>3</td>
</tr>
<tr>
<td>5</td>
<td>1840000</td>
<td>Gasket, Clamping Ring, AMH</td>
<td>1</td>
</tr>
<tr>
<td>6</td>
<td>1836000</td>
<td>Ring, Back-up</td>
<td>1</td>
</tr>
<tr>
<td>7</td>
<td>1835000</td>
<td>Nut, AMH</td>
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</tr>
</tbody>
</table>
SUCTION PLUMBING

(Flex PVC, 1½" and 2" Sch. 40 PVC piping, shown for reference, are not available from Jacuzzi Whirlpool Bath.)

Apply flex PVC primer to flex PVC prior to bonding with flex PVC cement

Apply PVC compatible pipe thread compound to male threads prior to assembly

NOTE: These items must be bonded to skimmer body before attaching skimmer to shell.

<table>
<thead>
<tr>
<th>ITEM</th>
<th>P/N</th>
<th>DESCRIPTION</th>
<th>QTY</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>4657000</td>
<td>Hose Bibb, Tee Handle</td>
<td>1</td>
</tr>
<tr>
<td>2</td>
<td>3622000</td>
<td>Bushing, Rdcg., 1.50&quot; x .75&quot; SPG x FPT</td>
<td>1</td>
</tr>
<tr>
<td>3</td>
<td>0955000</td>
<td>Ell, 90°, 1½&quot;, Street x Male Slip</td>
<td>4</td>
</tr>
<tr>
<td>4</td>
<td>0167000</td>
<td>Tee, 1½&quot;, S x S x S</td>
<td>2</td>
</tr>
<tr>
<td>5</td>
<td>4334000</td>
<td>Ell, 90°, 1½&quot; ST x Male Slip, Mach.</td>
<td>1</td>
</tr>
<tr>
<td>6</td>
<td>0239000</td>
<td>Ell, 90°, 1½&quot;, S x S</td>
<td>1</td>
</tr>
<tr>
<td>7</td>
<td>2448000</td>
<td>Repair Piping Connector, 1.5</td>
<td>2</td>
</tr>
<tr>
<td>8</td>
<td>0473000</td>
<td>Bushing, Rdcg., 2 x 1½ SPIG x S</td>
<td>1</td>
</tr>
<tr>
<td>9</td>
<td>0828000</td>
<td>Tee, 2&quot;, S x S x S</td>
<td>1</td>
</tr>
<tr>
<td>10</td>
<td>5933000</td>
<td>Restrictor, Flow, 1.00 Dia.</td>
<td>1</td>
</tr>
<tr>
<td>11</td>
<td>1592000</td>
<td>Ell, Street, 2&quot;, 90°</td>
<td>2</td>
</tr>
<tr>
<td>12</td>
<td>2834000</td>
<td>&quot;Repair Piping Connector, 2&quot;</td>
<td>1</td>
</tr>
<tr>
<td>13</td>
<td>0426000</td>
<td>Ell, 90°, 2&quot; S x S</td>
<td>1</td>
</tr>
<tr>
<td>14</td>
<td>3951832</td>
<td>Bolt, Hex ¾&quot;18 x 1.00&quot; L.</td>
<td>4</td>
</tr>
<tr>
<td>15</td>
<td>3983832</td>
<td>Washer, ½&quot; Flt., Type A PinWdSer</td>
<td>4</td>
</tr>
<tr>
<td>16</td>
<td>4516000</td>
<td>Flange, Pump 2&quot;</td>
<td>1</td>
</tr>
<tr>
<td>17</td>
<td>0199000</td>
<td>Gasket, Pump Flange</td>
<td>1</td>
</tr>
</tbody>
</table>
SUCTION COVER

ITEM | P/N  | DESCRIPTION                        | QTY |
-----|------|------------------------------------|-----|
1    | 6651914 | Cover, Suction, Plastic—Almond     | 1   |
1    | 6651922 | Cover, Suction, Plastic—Cinnabar  | 1   |
1    | 6651940 | Cover, Suction, Plastic—White     | 1   |
1    | 6651945 | Cover, Suction, Plastic—Silver    | 1   |
2    | 3959000 | Screw, OHPM, #10-24 x 2.00" L.    | 1   |
Do not use #1836000 Back-up Ring from AMH Jet. Use of non-interchangeable parts may cause leaks or malfunction.

<table>
<thead>
<tr>
<th>ITEM</th>
<th>P/N</th>
<th>DESCRIPTION</th>
<th>QTY</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>1958000</td>
<td>Suction Fitting Sub-Assembly</td>
<td>1</td>
</tr>
<tr>
<td>2</td>
<td>2136000</td>
<td>Ring, Back-up</td>
<td>1</td>
</tr>
<tr>
<td>3</td>
<td>1643000</td>
<td>Locknut, Suction Fitting</td>
<td>1</td>
</tr>
</tbody>
</table>
AIR LINE PIPING

(½" Sch. 40 PVC, shown for reference, is not available from Jacuzzi Whirlpool Bath.)

NOTE: Apply flex PVC primer to flex PVC prior to bonding with flex PVC cement.

<table>
<thead>
<tr>
<th>ITEM</th>
<th>P/N</th>
<th>DESCRIPTION</th>
<th>QTY</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>7164000</td>
<td>Ell, Street, ½&quot;, 90°</td>
<td>2</td>
</tr>
<tr>
<td>2</td>
<td>0455000</td>
<td>Tee, ½&quot;, S x S x S</td>
<td>2</td>
</tr>
</tbody>
</table>
Apply silicone sealant to all four pins and clips.

Apply ¼" bead silicone sealant. DO NOT allow sealant to contact air control shafts.

Bond with ABS/PVC cement

To Air Line Piping
(P. 8)

To Air Line Piping
(P. 8)

To Air Control Knobs
(P. 10)

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**ITEM** | **P/N** | **DESCRIPTION** | **QTY**
--- | --- | --- | ---
1 | 6005000 | Panel Assembly, Silent Air Indc., Spa | 1
2 | 1000000 | Speed Clip, Tubular | 4
3 | 3968000 | Screw, Mach., PHP #8-32 x .75" L. | 2
4 | 1120000 | Gasket, Air Box Body | 1
5* | 2124000 | Air Control Unit Sub-Assembly | 1
6 | 7164000 | Ell, Street, .50", 90° | 2

*NOTE:* When Item 5 is ordered, two (2) quantities of Item 6 must also be ordered.
AIR CONTROL KNOB

To Air Control Assembly (P. 9)

(Order two of each to replace the full set.)

Air Control Knob Assembly, Chrome

<table>
<thead>
<tr>
<th>ITEM</th>
<th>P/N</th>
<th>DESCRIPTION</th>
<th>QTY</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>5132827</td>
<td>Air Control Knob Sub-Assembly, Chrome</td>
<td>1</td>
</tr>
<tr>
<td>2</td>
<td>3153000</td>
<td>Spacer, Air Control Knob</td>
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</tr>
</tbody>
</table>
**AIR BLOWER/PIPING ASSEMBLY**

(Flex PVC, 1½" and 2" Sch. 40 PVC, shown for reference, are not available from Jacuzzi Whirlpool Bath.)

Ensure top of loop is positioned as high as possible against underside of rim and bottom of loop is snug against pan. Tie wrap in place.

Apply PVC compatible pipe thread compound to male threads prior to assembly.

Do not attempt to replace parts beyond this point.

Apply flex PVC primer to flex PVC prior to bonding with flex PVC cement.

**CAUTION:** To avoid possible explosion of PVC cement vapors, wait 24 hours after gluing before operating Blower Assembly.

<table>
<thead>
<tr>
<th>ITEM</th>
<th>P/N</th>
<th>DESCRIPTION</th>
<th>QTY</th>
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</thead>
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<tr>
<td>1</td>
<td>7022000</td>
<td>Blower Assembly</td>
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<tr>
<td>2</td>
<td>0438000</td>
<td>Clamp, Hose, #H-40, Worm Drive Type</td>
<td>2</td>
</tr>
<tr>
<td>3</td>
<td>0828000</td>
<td>Tee, 2&quot;, S x S x S, ?</td>
<td>1</td>
</tr>
<tr>
<td>4</td>
<td>4516000</td>
<td>Flange, Pump 2&quot;</td>
<td>1</td>
</tr>
<tr>
<td>5</td>
<td>0199000</td>
<td>Gasket, Pump Flange</td>
<td>1</td>
</tr>
<tr>
<td>6</td>
<td>6932832</td>
<td>Bolt, Hex, Fl Thrd., (\frac{1}{4}) x 18 x 2.00&quot; L.</td>
<td>4</td>
</tr>
<tr>
<td>7</td>
<td>3983832</td>
<td>Washer, (\frac{1}{4}) Flt., Type A PlnWdSer</td>
<td>8</td>
</tr>
<tr>
<td>8</td>
<td>6371832</td>
<td>Nut, Elasticlock (\frac{1}{4}) x 18</td>
<td>4</td>
</tr>
<tr>
<td>9</td>
<td>6913000</td>
<td>Check Valve, 2&quot;, (\frac{1}{4}) lb. Spring</td>
<td>1</td>
</tr>
<tr>
<td>10</td>
<td>0157000</td>
<td>Elf, 45°, 1½&quot;, S x S</td>
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</tbody>
</table>

Pan Shown For Reference
FRONT LOAD FILTER/SKIMMER ASSEMBLIES

Apply ½" bead of silicone sealant between shell and skimmer body.

When installing Item 10, insert tip through center hole in skimmer body and pull until bulb pops through hole. Ensure Item 10 lays flat and no gaps show around perimeter. DO NOT block, seal, or remove Item 10.

**NOTE:** When Item 1 is ordered, Items 2 and 3 are included. Items 2 and 3 can also be ordered individually. When Item 9 is ordered, Item 10 is included. Item 10 can also be ordered individually.

**Applicable only to Filter Assembly with Probe**
EQUIPMENT PACK DISCHARGE PLUMBING

(2" Sch. 40 PVC, shown for reference, is not available from Jacuzzi Whirlpool Bath.)

To Spa Discharge Plumbing (P. 2)

2" x 2.50" L.

2" x 13.50" L.

2" x .25" L.

2" x 10.00" L.

Heater Assembly Shown For Reference. See Page 14 for Details.

Apply PVC compatible pipe thread compound to male threads prior to assembly

To Pump Discharge (P. 15)

Bond with ABS/PVC cement before installing on the pump

To Vent/Drain Assembly (P. 25)

ITEM | P/N | DESCRIPTION |
--- | --- | --- |
1 | 7088000 | Plug, 3/4 SPG |
2 | 7299000 | Bushing, Rdg., 2" x 3/4" SPG x S |
3 | 3398000 | Tee, 2", S x S x S, Machined |
4 | 2634000 | Repair Piping Connector, 2" |
5 | 1592000 | Ell, Street, 2", 90° |
6 | 0828000 | Tee, 2", S x S x S |
7 | 2902000 | Restrictor, Flow—1.19 ID |
8 | 3952832 | Bolt, Hex 5/16-18 x 1.75" L. |
9 | 3983832 | Washer, 3/8 Flt., Type A PLnWdSer |
10 | 3993832 | Nut, Hex, UNC-2B 5/16-18 |
11 | 0199000 | Gasket, Pump Flange |
12 | 4516000 | Flange, Pump 2" |

QTY | 1 | 1 | 1 | 2 | 1 | 2 | 1 | 4 | 8 | 4 | 1 | 2
HEATER ASSEMBLY

From Equipment Pack Discharge Plumbing (P. 13)

To Electrical Cabinet (P. 19)

<table>
<thead>
<tr>
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<tr>
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<td>6521000</td>
<td>Heater, 6 KW, 240 VAC Intgrl Hsg</td>
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<tr>
<td>2</td>
<td>7284000</td>
<td>Conduit Assembly, 90° x 20&quot; L.</td>
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</table>
**PUMP ASSEMBLY**

To Equipment Pack Discharge Plumbing
(P. 13)

Align pump seam with rib on flange; bond with ABS/ABS cement.

To Motor Assembly
(P. 16)

To Suction Plumbing
(P. 5)

To Vent/Drain Assembly
(P. 25)

<table>
<thead>
<tr>
<th>ITEM</th>
<th>P/N</th>
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<th>QTY</th>
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</thead>
<tbody>
<tr>
<td>1</td>
<td>0199000</td>
<td>Gasket, Pump Flange</td>
<td>2</td>
</tr>
<tr>
<td>2</td>
<td>4516000</td>
<td>Flange, Pump, 2&quot;</td>
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<tr>
<td>3</td>
<td>4634000</td>
<td>Pump Assembly, .75 HP</td>
<td>1</td>
</tr>
</tbody>
</table>
**NOTE:** Tighten U-Bolt (Item 9) until it is snug, then tighten one additional turn.

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**ITEM**  **P/N**  **DESCRIPTION**  **QTY**
---
1  3953832  Bolt, Hex 3/8-16 x 1.00" L.  4
2  2812000  Motor, .75 HP, 115V, 2-Speed, Drip Proof  1
3  7291000  Cord Assy, Motor, 70" L.  1
4  3945832  Bolt, Hex 1/4-20 x 1.00" L.  1
5  6533000  Bleetk. Spacer .50 x 1.0 x 1.0  1
6  3982832  Washer, 1/4 FIt., Type A PlnWdSer  6
7  4034832  Nut, Locking, Hd Kep Type 1/4-20  11
8  3689000  Vibration Damper  3
9  5277832  U-Bolt, 2.5 I.D. x 3.19" L. x 5/16  1
10  6371832  Nut, Elasticlock 3/8-18  2
11  4022832  Bolt, Rd Hd Sq Nk, 1/4-20 x 1.5" L.  4
12  6932832  Bolt, Hex, Fl Thrd., 1/4-18 x 2.00" L.  2
13  3983832  Washer, 5/16 FIt., Type A PlnWdSer  2
14  4477000  Bracket, Motor 1" High  1
15  5271000  Filter Bracket—Espree  1
16  5490000  Base, Equipment Pack  1
**FACEPLATE ASSEMBLY WITH TIMER**

Inside Faceplate View Shown For Reference.

See Page 18 For Electrical Cabinet Sub-Plate Components

<table>
<thead>
<tr>
<th>ITEM</th>
<th>P/N</th>
<th>DESCRIPTION</th>
<th>QTY</th>
</tr>
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<tbody>
<tr>
<td>1</td>
<td>6506000</td>
<td>Circuit Protector, 20 Amp</td>
<td>2</td>
</tr>
<tr>
<td>2</td>
<td>7106000</td>
<td>Timer, 7 Day, SPST</td>
<td>1</td>
</tr>
</tbody>
</table>
ELECTRICAL SUB-PLATES

Junction Box Sub-Plate

Electrical Cabinet Sub-Plate

When replacing LED Assembly (Item 9), ensure that it butts together inside sleeving with fiber optic cable end.

<table>
<thead>
<tr>
<th>ITEM</th>
<th>P/N</th>
<th>DESCRIPTION</th>
<th>QTY</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>6504000</td>
<td>Relay, 30 Amp DPST</td>
<td>2</td>
</tr>
<tr>
<td>2</td>
<td>5209000</td>
<td>Switch, DPDT, Solenoid Actuated</td>
<td>5</td>
</tr>
<tr>
<td>3</td>
<td>5260000</td>
<td>Switch, 4 Function, Air Actuated</td>
<td>2</td>
</tr>
<tr>
<td>4</td>
<td>6627000</td>
<td>Tubing, .19 O.D. x .09 I.D. x 96&quot; L.</td>
<td>1</td>
</tr>
<tr>
<td>5</td>
<td>7031000</td>
<td>Tee, Bleeder, .093 I.D. Tube</td>
<td>1</td>
</tr>
<tr>
<td>6</td>
<td>5934000</td>
<td>Switch, Toggle, DPDT, 3 Position</td>
<td>2</td>
</tr>
<tr>
<td>7</td>
<td>6510000</td>
<td>GFCI, Panel Mount</td>
<td>1</td>
</tr>
<tr>
<td>8</td>
<td>7893000</td>
<td>Kit, Thermostat, W/BKT</td>
<td>1</td>
</tr>
<tr>
<td>9</td>
<td>7132000*</td>
<td>LED/Terminal Assembly</td>
<td>1</td>
</tr>
<tr>
<td>10</td>
<td>7080000*</td>
<td>Capacitor Assy, 68 MFD 250 V</td>
<td>1</td>
</tr>
<tr>
<td>11</td>
<td>7081000*</td>
<td>Resistor Assy, 120—1 W</td>
<td>1</td>
</tr>
<tr>
<td>12</td>
<td>7124000*</td>
<td>Diode Assy IN 4004</td>
<td>1</td>
</tr>
</tbody>
</table>

Heat Indicator Repair Assembly P/N 7759000

*Can be ordered by assembly number or as individual parts.
To connect flex shaft to adjustable thermostat:
1) Align dot on heater control knob with end of color dial
2) Rotate adapter (adjustable thermostat shaft) fully clockwise and attach flex shaft. Leave 1/16" gap as shown and tighten set screw.

Item | P/N   | Description                        | QTY
--- | ----- |------------------------------------|----
1   | 7126000 | Weldment, Electrical Cabinet       | 1  
2   | 1852000 | Bracket, Upper Support             | 2  
3   | 3951832 | Bolt, Hex 5/16-18 x 1.00" L.       | 2  
4   | 3964832 | Washer, 3/16 Fit., Type A PlnWdSer | 4  
5   | 6371832 | Nut Elasticlock 1/8-18              | 2  
6   | 3952832 | Bolt, Hex Fl Thrd 1/4-18 x 1.75" L.| 4  
7   | 3983832 | Washer, 3/16 Fit., Type A PlnWdSer | 8  
8   | 7127832 | Screw, ThrLg. Hex Hd #8-18 x .50" L.| 1  
9   | 7109000 | Adapter, Control Cable             | 1  
10  | 7137000 | Bushing, Panel .25 I.D.            | 1  

See Page 18 for Electrical Cabinet and J-Box Sub-Plate Components
(Pan Shown For Reference.) (Incorporates captive T-Nuts for securing Electrical Cabinet Brackets.)
CONTROL PANEL ASSEMBLY

Prior to installation, apply silicone sealant to underside of flanges and bezels.

For proper installation, E-Ring (Item 10) must be fully bottomed against shaft (Item 9).

Push Fiber Optic Cable into control panel well until cable is flush with inside top of panel. To secure cable, push washer (Item 14) up over control panel well.

Prior to installing inlay, clean control panel surface with alcohol then remove release liner and firmly press inlay into place. Remove inlay protective top liner.

Apply silicone sealant to panel underside as shown.

Bellows can be replaced individually without replacing through-the-shell fitting.

Do not place any tubing here.

ITEM | P/N | DESCRIPTION | QTY
--- | --- | --- | ---
1 | 7760000 | Repair Pushbutton Assy | 2
2 | 6828000 | Actuator, Switch Assy | 2
3 | 5132827 | Air Control Knob, Sub-Assy, Chrome | 1
4 | 3153000 | Spacer, Air Control Knob | 1
5 | 7092000 | Inlay, Control Panel | 1
6 | 7161000 | Control Panel, Machined | 1
7 | 3965000 | Screw, Mach., PHP, #6-32 x 1.25” L. | 2
8 | 7147000 | Nut, #6-32 Well Nut | 2
9 | 7757000 | Repair Assembly, Control Shaft | 1
10 | 7082000 | Retainer, E-Ring, .25 Dia. | 1
11 | 7114000 | Shaft, Flex Control, Fem x Fem | 1
12 | 6627000 | Tubing, .19 O.D. x .09 I.D. x 96” L. | 1
13 | 7031000 | Tee, Bleeder, .93 I.D. Tube | 1
14 | 7059000 | Washer, Nylon, .257 I.D. x .5 QD | 1
15 | 7076000 | Cable, Fiber Optic, 46.00” x .125 Dia. | 1
CONTROL PANEL COVER

ITEM       P/N       DESCRIPTION                        QTY
1      7160833     Screw, Soc 8-32 x .63" L. ButHd     4
2      7140000     Getter, Control Panel            1
3      7159833     Rod, 19.5" L. Tapped               1
4      7173000     Washer, .63" x .38" x .03" Thk.    2

Spa Shell Shown For Reference
**SPA LIGHT AND TRANSFORMER ASSEMBLY**

Apply ½" bead of silicone sealant to threads and shell, then install compression nut.

Push into place over threads after installation of compression nut.

Apply ¼" bead of silicone sealant to back of flange prior to inserting fitting.

---

**ITEM** | **P/N** | **DESCRIPTION** | **QTY**
---|---|---|---
1 | 6566000 | Transformer, Light | 1
2 | 6568000 | Lens, Light, Shell | 1
3 | 6567000* | Filters, Light | 1
4 | 6611000* | Lamp, 12 V Spa Light | 1

*NOTE: When item 3 is ordered, Item 4 is included. Item 4 can also be ordered individually.*
To replace individual staves: Apply bead of construction adhesive to stave then position on plastic backing. Supplement construction adhesive with staples. Ensure top of liner and stave are flush.

NOTE: Removable insulating foam batts shown for reference only. Not available as repair parts. To remove foam batts, remove appropriate skirt(s) and lift up from bottom of batts and swing out. To reinstall foam batts, position under lip of shell and swing into place. Ensure that flex PVC discharge plumbing is inserted in foam batt support grooves.

<table>
<thead>
<tr>
<th>ITEM</th>
<th>P/N</th>
<th>DESCRIPTION</th>
<th>QTY</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>7133000</td>
<td>Door, Skirt, 43.50&quot; x 18.75&quot;</td>
<td>1</td>
</tr>
<tr>
<td>2</td>
<td>7136000</td>
<td>Skirt, Flex Panel 50&quot; x 19&quot;</td>
<td>5</td>
</tr>
<tr>
<td>3</td>
<td>5303837</td>
<td>Screw, Drywall, #6 x 1.63</td>
<td>14 (per skirt)</td>
</tr>
<tr>
<td>4</td>
<td>7290832</td>
<td>Screw, AB Shmtl, FHP, #6 x .75&quot; L. (Skirt Door Only)</td>
<td>9</td>
</tr>
<tr>
<td>5</td>
<td>7135000</td>
<td>Wood, .44&quot; x 1.63&quot; x 19&quot;</td>
<td>1 ea.</td>
</tr>
</tbody>
</table>
Clean surface with alcohol prior to attaching magnet. Ensure magnet is aligned with reed switch when skirt door is closed.

Use pre-drilled holes in pan as guide for bracket alignment.

Item | P/N     | Description                                  | QTY |
-----|---------|----------------------------------------------|-----|
1    | 5340000 | Reed Switch Assembly (1.0 Amp)               | 1   |
2    | 6357000 | Magnet/Clip Assembly                         | 1   |
3    | 7322832 | Screw, FHP, F#8-32 x 1" L.                   | 2   |
VENT/DRAIN ASSEMBLIES

NOTE: Apply PVC compatible pipe thread compound to male threads prior to assembly.

Drain Grommet Installation Detail
(Typical—4 Places)

NOTE: If spa is to be installed indoors, plug drain holes at each corner of spa with hole plug as shown. Drain holes are designed to carry water away from the spa in outdoor installations. Not plugging drain holes in indoor installations could result in water damage to floor.

<table>
<thead>
<tr>
<th>ITEM</th>
<th>P/N</th>
<th>DESCRIPTION</th>
<th>QTY</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>3053000</td>
<td>Compression Fng., Tee, .25 Plstc.</td>
<td>2</td>
</tr>
<tr>
<td>2</td>
<td>3054000</td>
<td>Compression Fng., Straight, .25 Plstc.</td>
<td>1</td>
</tr>
<tr>
<td>3</td>
<td>3044000</td>
<td>Compression Fng., 90° Ell, .25 Plstc.</td>
<td>1</td>
</tr>
<tr>
<td>4</td>
<td>4649000</td>
<td>Tube, .25 O.D. Flex Nylon x 96.00&quot; L.</td>
<td>2</td>
</tr>
<tr>
<td>5</td>
<td>5660000</td>
<td>Grommet, Sealing</td>
<td>8</td>
</tr>
<tr>
<td>6</td>
<td>7170000</td>
<td>Tube, Flared End 28&quot; L.</td>
<td>4</td>
</tr>
<tr>
<td>7</td>
<td>7494000</td>
<td>Packet, Drain Plugs</td>
<td>1</td>
</tr>
</tbody>
</table>
**PACKAGING**

**NOTE:** Crating side panels are 1 x 4 wood and are to be constructed locally. They are not available as repair parts.

**STEP 1**
Place cover in bag and tape shut. Position cover in spa with tape and folds facing out.

**STEP 2**
Place cover in bag and tape shut. Position cover in spa with tape and folds facing out.

**STEP 3**
Secure wrapped cover in place with tape. Do not apply tape directly to wood skirts. After securing spa cover, place bag over spa and attach remainder of packaging (edge protectors).

**Repair Carton Assembly**
(Order by Assembly Number P/N 7761000)

<table>
<thead>
<tr>
<th>ITEM</th>
<th>P/N</th>
<th>DESCRIPTION</th>
<th>QTY</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>6535832</td>
<td>Bolt, Rd Hd, Sq Nk ½-13 x 10&quot; L.</td>
<td>2</td>
</tr>
<tr>
<td>2</td>
<td>5240000</td>
<td>Pallet, 40.0&quot; x 88.5&quot; x 5.5&quot;</td>
<td>1</td>
</tr>
<tr>
<td>3*</td>
<td>5143000</td>
<td>Spacer, 3 x 4 x 7 x 7.75&quot; L.</td>
<td>2</td>
</tr>
<tr>
<td>4</td>
<td>4070832</td>
<td>Nut, Hex UNC-2B ½-13</td>
<td>2</td>
</tr>
<tr>
<td>5</td>
<td>4905000</td>
<td>Bag, Gusseted, 94.0&quot; x 40.0&quot; x 114.0&quot;</td>
<td>2</td>
</tr>
<tr>
<td>6*</td>
<td>7208000</td>
<td>Bag, Gusseted, 96&quot; x 42&quot; x 115&quot;</td>
<td>1</td>
</tr>
</tbody>
</table>

*Not available as single parts.*
OTHER ITEMS AVAILABLE

5010000 Gas Heater, 55,000 BTU
5020000 Repair Kit, AL 914, Acrylic/Lacquer
5055000 Repair Kit, SS 906, Acrylic/Lacquer
6065000 Repair Kit, CM 943, Acrylic/Lacquer
6079000 Repair Kit, SL 945, Acrylic/Lacquer
6072000 Repair Kit, BM 946, Acrylic/Lacquer
7232000 Repair Kit, BK MRBL 950, Acrylic/Lacquer
1838848 Face Ring, AMH, Polished
7098000 Cover, Spa, 62.38” x 74” x 2”
PRODUCT SPECIFICATIONS ARE SUBJECT TO CHANGE WITHOUT NOTICE. USE INSTALLATION INSTRUCTIONS SUPPLIED WITH PRODUCT.

Jacuzzi Whirlpool Bath has obtained applicable code (standards) listings generally available on a national basis for products of this type. It is the responsibility of the installer/owner to determine specific local code compliance prior to installation of the product. Jacuzzi Whirlpool Bath makes no representation or warranty regarding, and will not be responsible for any code compliance.

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