The AURA™ Whirlpool Bath

PARTS CATALOG

Model #7900000
Issue Date: 6/92
Catalog #8519000C
See General Bath Parts Catalog for information on the following:

- Suction Cover
- Suction Fitting
- Faucet Valve
- Air Control Valve Assembly
- Lamp/Transformer/Actuator Assembly
- J-Pump/Motor Assembly

- Air Switch/Actuator/Air Switch Plug
- Drain/Overflow
- Timer Assembly
- Other Items Available
- HTA Jet

TO ORDER

Order by part number unless otherwise noted. Quantities shown in this catalog indicate the number of items required. When ordering, specify the quantity needed.

www.guillens.com - (800) 222-7855
### DISCHARGE PLUMBING

(Sch. 40 PVC piping shown for reference is not available from Jacuzzi Whirlpool Bath.)

Apply PVC compatible pipe thread compound to male threads prior to assembly.

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**NOTE:** Apply flex PVC primer to flex PVC prior to bonding with flex PVC cement.

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<table>
<thead>
<tr>
<th>ITEM</th>
<th>P/N</th>
<th>DESCRIPTION</th>
<th>QTY</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>0239000</td>
<td>El, 90, 1 1/2&quot;, S x S</td>
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<tr>
<td>2</td>
<td>0473000</td>
<td>Bushing, Rdng, 2&quot; x 1 1/2&quot; SPG x S</td>
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<td>3</td>
<td>0828000</td>
<td>Tee, 2&quot;, S x S x S</td>
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<tr>
<td>4</td>
<td>9250000</td>
<td>Repair Kit, Union Adaptor</td>
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<tr>
<td>5</td>
<td>9231000</td>
<td>O-Ring, Union</td>
<td>1</td>
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<tr>
<td>6</td>
<td>0522000</td>
<td>El, 45, 2&quot;, S x S</td>
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<td>7</td>
<td>7299000</td>
<td>Bushing, Rdng, 2&quot; x 3/4&quot;</td>
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<td>7298000</td>
<td>El, 3/4&quot;, 90, Street</td>
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<td>6380000</td>
<td>El, 90, 3/4&quot; S x FPT</td>
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<td>2488000</td>
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<td>0955000</td>
<td>El, 90, 1 1/2&quot; Street x Male</td>
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<td>0157000</td>
<td>El, 45, 1 1/2&quot; S x S</td>
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<td>13</td>
<td>4419000</td>
<td>Plug, Pipe, 3/4&quot; NPT</td>
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<td>14</td>
<td>3789000</td>
<td>Bushing, Rdng, 3/4&quot; NPT x 2&quot;</td>
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</tbody>
</table>

*See General Bath Parts Catalog
SUCTION PLUMBING

(Sch. 40 PVC piping shown for reference is not available from Jacuzzi Whirlpool Bath.)

Apply PVC compatible pipe thread compound to compression fitting male threads prior to assembly.

*To Suction Fitting
Cut flex tubing to length

Bond with ABS/PVC cement

2” Flex PVC x 31.00”L.

Drill 5/16” dia. through hole and tap for 1/8 NPT.

**To 1.5 HP J-Pump Suction

Hand-tighten only. Do not glue.

ITEM | P/N  | DESCRIPTION                        | QTY |
-----|------|------------------------------------|-----|
1    | 1592000 | Ell, Street, 2”, 90               | 1   |
2    | 3044000 | Compression Fitting, 90 Ell, 25” | 1   |
3    | 4843000 | Tubing, 25” O.D. Flex Nylon x 36.00”L. | 1   |
4    | 3084000 | Compression Fitting, Straight, 25” | 1   |
5    | 3064000 | Bushing, Reducing, 1/2” x 1/8” SPG x FPT | 1   |
6    | 4330000 | Check Valve, 1/2” PVC, 3 PSI       | 1   |
7    | 9250000 | Repair Kit, Union Adaptor         | 1   |
8    | 9231000 | O-Ring, Union                     | 1   |
9    | 0522000 | Ell, 45, 2”, S x S                | 1   |

*See General Bath Parts Catalog

**New production units may not come equipped with Check Valve Assembly.
AIR LINE PIPING

(Sch. 40 PVC piping shown for reference is not available from Jacuzzi Whirlpool Bath.)

ITEM | P/N    | DESCRIPTION                   | QTY |
-----|--------|--------------------------------|-----|
1    | 0436000| Ell, 90, 1/2", S x S           | 4   |
2    | 0647000| Coupling, 1/2", S x S          | 4   |

*See General Bath Parts Catalog
NOTE: The Aura has two Control Panel Cover Assemblies. Quantities listed are for one complete assembly only.

Remove liner from pad and press onto mirror. Remove liner on opposite side and press mirror to cover.

### ITEM P/N DESCRIPTION QTY

1. 7896000  Cover, Control Panel, Smoked 1
2. 9980904  Cover, Control Panel, Tan 1
3. 9980917  Cover, Control Panel, Black 1
4. 9980924  Cover, Control Panel, Blue 1
5. 9980945  Cover, Control Panel, Silver 1
6. 9980949  Cover, Control Panel, Rose 1
7. 9980951  Cover, Control Panel, Shell 1
8. 9980952  Cover, Control Panel, Raspberry 1
9. 9980953  Cover, Control Panel, Gray 1
10. 9980954  Cover, Control Panel, Peach 1
11. 9980955  Cover, Control Panel, Pink 1
12. 7906000  Mirror, Control Cover 1
13. 7907000  Adhesive Pad 4
14. 7965833  Screw, Bt Hd Soc #6-32 x .5"L. 4
15. 7963000  Rod, Fiberglass, 17.25"L., Tapped 1
16. 7173000  Washer, .63" x .38" x .03" Thick 2
17. 7934833  Screw, Ty 25, PHP, #8 x 1.00"L., Blk Ox 2
18. 7485000  Spacer, Nylon .38" O.D. x .31" 2

*When Item 1 is ordered Items 2 and 3 are included. Items 2 and 3 can be ordered individually.
PRODUCT SPECIFICATIONS ARE SUBJECT TO CHANGE WITHOUT NOTICE.
USE INSTALLATION INSTRUCTIONS SUPPLIED WITH PRODUCT.

Jacuzzi Whirlpool Bath has obtained applicable code (standards) listings generally available on a national basis for products of this type. It is the responsibility of the installer/owner to determine specific local code compliance prior to installation of the product. Jacuzzi Whirlpool Bath makes no representation or warranty regarding, and will not be responsible for any code compliance.